



LABORATORY HEAT SEALER FOR STANDARD DETERMINATION OF HEAT SEAL THRESHOLD.

PRODUCES SEALS 5-25MM WIDE AND UP TO 350MM LONG.



Benefits:

- Choose heat sealing bar configuration, either single (upper) or dual (upper & lower, meets ASTM F2029)
- User can easily change sealing bar for various surface areas or surface finishes
- Accurate and repeatable seals due to precision ground sealing faces and jaw alignment system
- Versatile applications for flexible materials, blister packs and pots
- Low Maintenance 12 months between calibrations

Features:

- Pressure calibration of standard surface area jaw face
- Temperature digital controllers, pressure and dwell time dial controllers (upgrade to precision digital controllers as required)
- Jaws constructed in aluminium and silicone with precision ground faces
- Range of jaw face surfaces including Matched Crimp and Teflon Coating



Sealing Bars - Flat Metal, Rubber, and Crimp, with or without Teflon Coating.



RDM Test Equipment Unit 39 Golds Nurseries Bus. Park Jenkins Drive, ELSENHAM Hertfordshire, CM22 6JX, UK





HSB-1 Laboratory Heat Sealer



Specification

Seal Width 300 mm max. (Option to extend to 350mm) **Temperature** Range: Ambient to 300°C, Accuracy: +/- 0.5%,

Control Operating Accuracy: +/-2°C. Single (Upper) sealing jaw temperature

control, or Dual (Upper & Lower) sealing jaw temperature control.

Pressure Range: 0 to 100psi (6.8bar, 689Kpa), via dial pressure gauge,

pressure control via precision regulator.

Operating Accuracy +/-10%, Repeatability +/- 5psi.

Supply via clean and dry compressed airline or bottled air/nitrogen

at 90 to 100psi

Dwell Time Range: 0.1 to 99.9 sec., Resolution 0.01 sec

Jaw Guidance System Quick release mechanism for simple jaw changeover.

Sealing Jaws Standard flat jaws 25mm x 300mm, constructed in aluminium with

precision ground face. Lower sealing jaw with precision ground

silicone rubber face. (See options below)

Environment: 5-50°C ambient operating temperature,

RH 75% max (non-condensing)

Power 240V AC 50/60 Hz (110V AC voltage available

on request)

Dimensions W 50 x D 35 x H 47 cm, 27kg

Options

- Single (Upper) sealing jaw temperature control or Dual (Upper & Lower)
 sealing jaw temperature control
- Sealing jaw dimension/profile as required (inc. Matched crimp 120° x
 1.8mm pitch)
- Upgrade to digital pressure transducer/readout, and digital dwell timer.
- Stainless Steel sealing jaws
- Teflon Coated Tape or Teflon Coated Jaws
- Footswitch
- PVC Dust Cover
- Alarm package for temperature High/Low, selectable
- Cold seal system
- Digital thermometer with s/s band probe to check jaw temperature (see image)









